

Supplier 8D Nonconformity Analysis Report

Title of NC			
BEAS NC No.		Date of Report	
Resp. Supplier			
Supplier NC No.		Date of Response	
Article No./Rev.			
Article Description			
BEAS Resp.			

Nonconformity Observation by BEAS

1 Define Investigation Team

Name	Function	Interested Parties

2 Define the Problem

(State the NC in terms of what, where, when and how many.)

<i>(It is encouraged to apply quality tools. Point out NC position in Product Realization Process.)</i>
<i>(Describe NC impact to customer, supplier and tier-supplier. Focus on risk.)</i>

3 Develop Containment Actions

(Describe the actions having been taken to protect customer. Focus on Customer Satisfaction.)

Scope	Actions
Work in Process	

Suspect Inventory	BEAS
Similar Products	

4 Identify and Verify Root Causes in Material Realization

(Focus on design/manufacturing process-related root cause. Human error is not accepted as RC.)

(It is encouraged to apply quality tools, e.g. 5-Whys, Pareto, Fishbone)

5 Identify and Verify Root Causes in Quality Control

(Focus on why it is escaped. Human error is not accepted as RC.)

(It is encouraged to apply quality tools, e.g. 5-Whys, Pareto, Fishbone)

6 Permanent Corrective Action

(Describe actions detail, action owner, implementation and action due date)

Correction	
CA to Mat. Realization	
CA to Quality Control	

7 Verification of Corrective Actions

(Describe in detail the method, due date and evidence)

(Verification of corrective action for each why made and why shipped is required.)

8 Closure Statement

(Focus on lesson learned.)